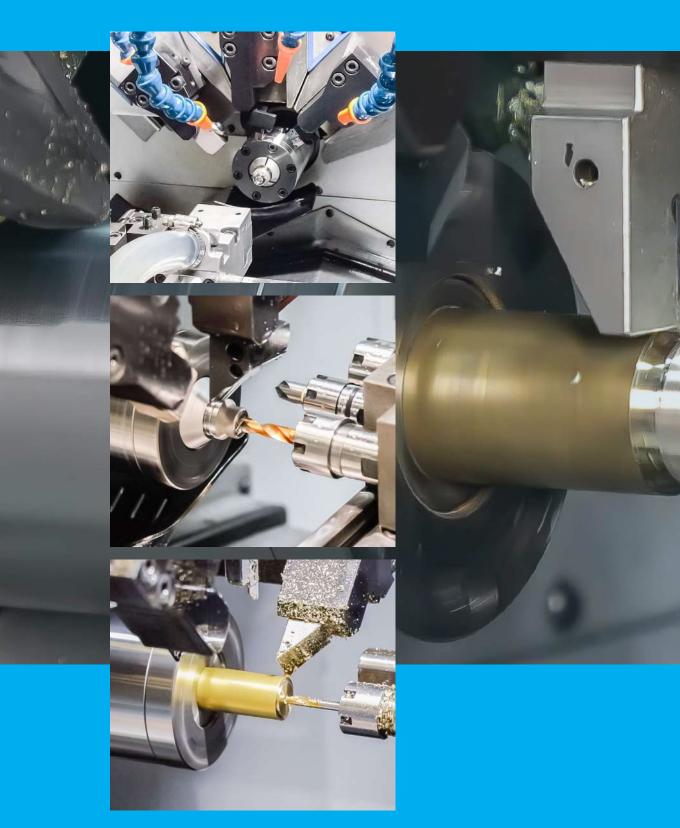




Series

Multi-slide CNC Lathe

## GT MAX Series



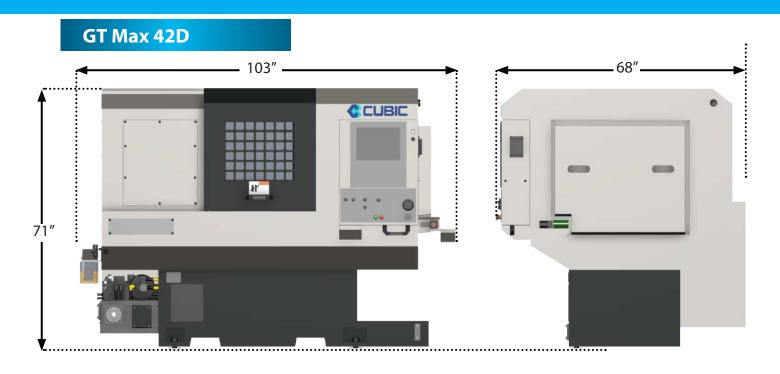


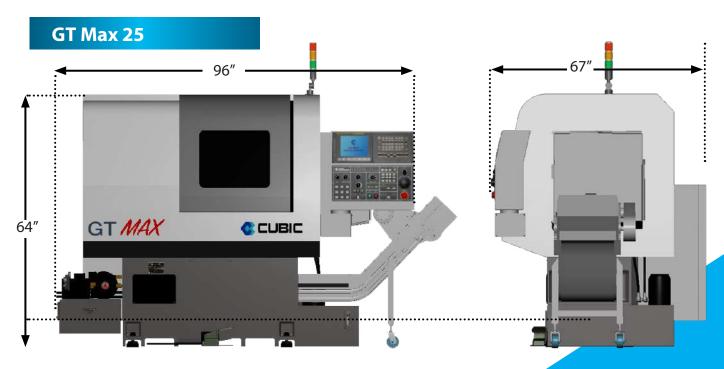


- Up to 3 simultaneous cuts from 3 slides, each with 2 tool positions.
- Gang tool slide with up to 4 boring tool holders.
   Optional 8-position servo turret is also available.
- Front and back spindle each has independent tool slide.
- GT Max 42 D available with full X, Z movement on back spindle.



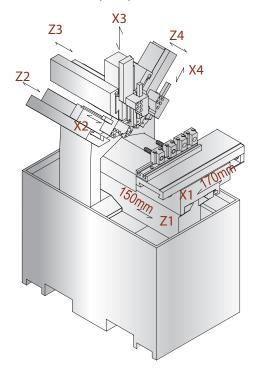
## **Dimensions**

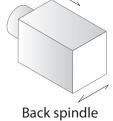




Z2,Z3,Z4=100mm

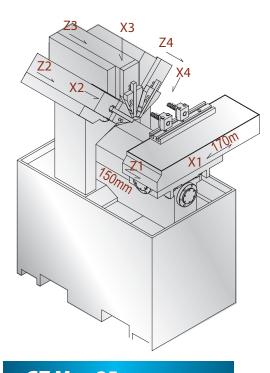
X2,X3,X4=50mm





GT Max 42D

Z2,Z3,Z4=60mm X2,X3,X4=70mm



GT Max 25

## **SPECIFICATIONS**

	GT MAX 25		GT MAX 42D	GT MAX 42D		
Bar capacity	25 mm	1.02 inch	42 mm		1.02 inch	
Max cutting length	108 mm	4.25 inch	108 mm		4.25 inch	
Max cross travel (X-axis)	170 mm	6.69 inch	170 mm		6.69 inch	
Max longitudinal travel (Z-axis)	150 mm	5.91 inch	150 mm		5.91 inch	
Collet type	DIN 6343 161E	DIN 6343 161E	DIN 6343 171E		DIN 6343 171E	
Spindle motor	3.7 kw	5 hp	3.7 kw		5 hp	
Spindle speed range	100 - 5000n rpm	100 - 5000 rpm	100 - 5000	rpm	100 - 5000 rpm	
Rapid traverse speed (X, Z-axis)	15 m/min	591 ipm	15 m/min		591 ipm	
Min input unit	0.001 mm	0.0001 inch	0.001 mm		0.0001 inch	
Cutting tool size	16x16 mm	0.63 x 0.63 inch	16x16 mm		0.63 x 0.63 inch	
Max boring bar	20 mm	0.79 inch	20 mm		0.79 inch	
X1/Z1/Z2/A1/Z3-axis motors	0.75 kw	1 hp	0.75 kw		1 hp	
X2/Y2/X2-axis motors	0.37 kw	0.5 hp	0.37 kw		0.5 hp	
Number of cross slide tools	6 pcs	6 pcs	6 pcs		6 pcs	
Coolant pump motor	186 watt	1/4 hp	186 watt		1/4 hp	
Machine dimensions (LxWxH)	1665x1362x1530 mm	65 x 53 x 60 inch	1665x1362x1530 mm		65 x 53 x 60 inch	
Net weight	1220 kg	2684 lb	1320 kg		2904 lb	

## **STANDARD ACCESORIES**

ITEMS	Q'TY	GT Max 25	GT Max 42D
Collet Nose	1 pc		•
Work light	1 pc	•	•
Tool and toolbox	1 pc	•	•
Coolant system	1 pc	•	•
Leveling blocks	4 pcs		•
Boring tool holder	4 pcs	•	•
Tool holder bushings 6/8/10/12/16	2 pcs each	•	•



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